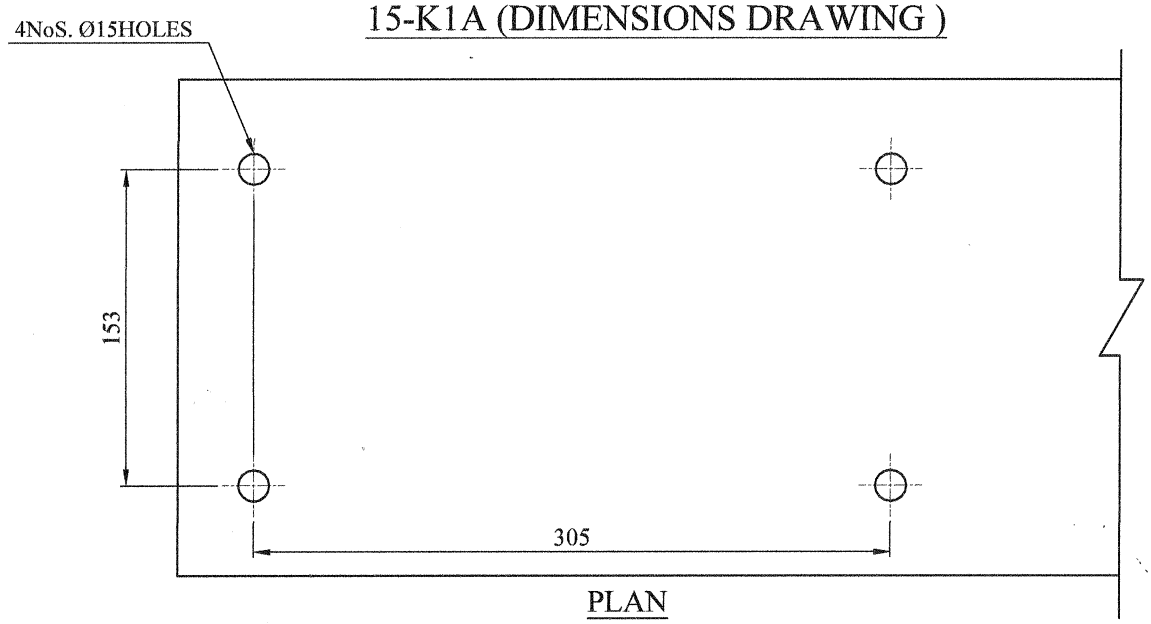
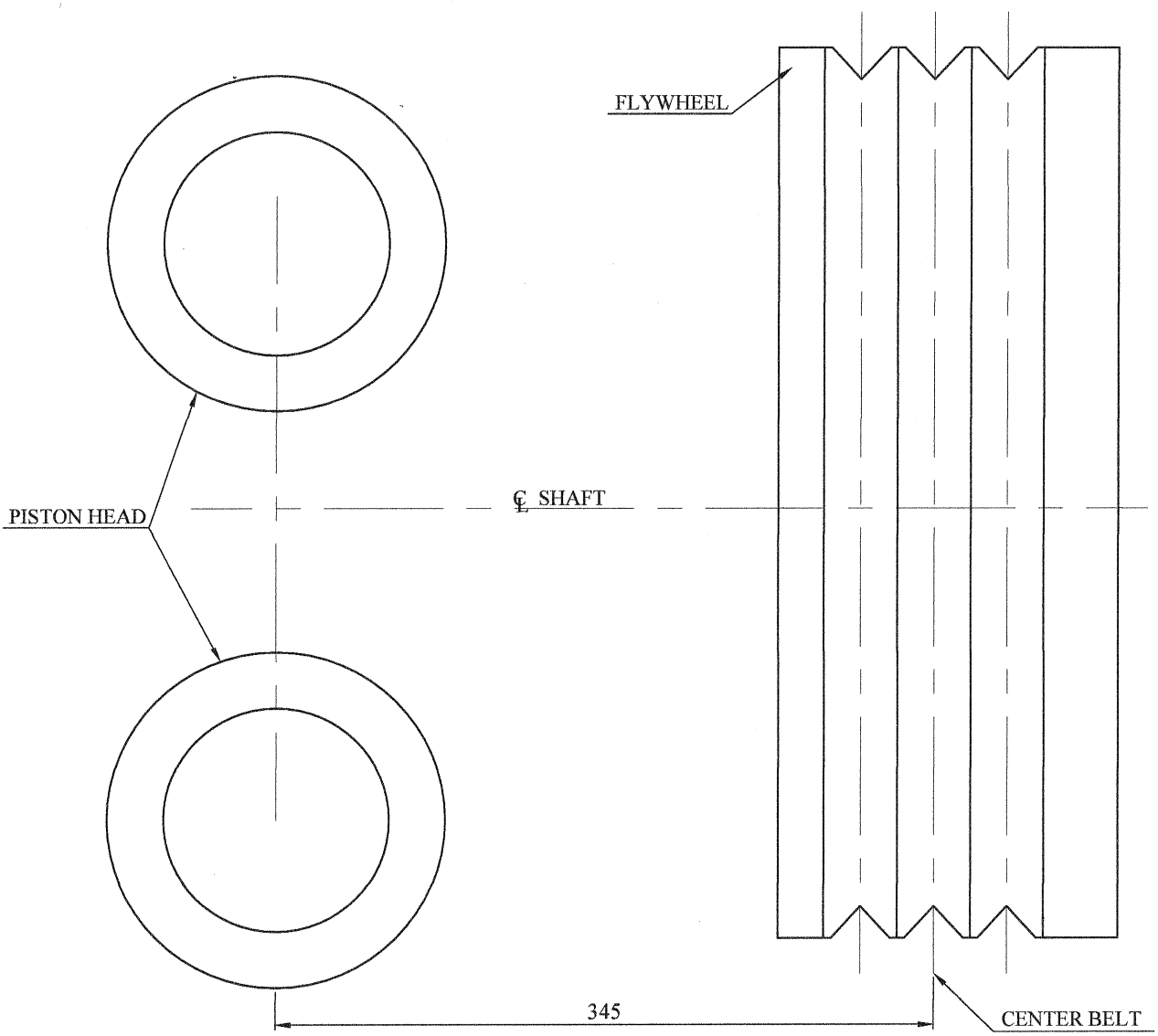
15-K1A (DIMENSIONS DRAWING)



PLAN

(COMPRESSOR BOLTING DETAIL)



TOP VIVE

NOTE -

* ALL DIMENSIONS ARE IN "mm"

UOP
Process Division • UOP Inc.
20 UOP Plaza – Algonquin & Mt. Prospect Roads • Des Plaines, Illinois 60016 • U.S.A.

RECIPROCATING COMPRESSORS AND DRIVERS

PROJECT SPECIFICATION

NUMBER 7775 – 509 – 1 REVISION

SHEET 1 OF 3

BY MJM APP'D ETH

DATE 10/26/78

UOP MEROX PROCESS UNIT - AIR COMPRESSORS

ITEM OPERATING 15-K14

ITEM SPARING 15-K13

Suitable direct driven electric motor driven two stage, air cooled compressors, each complete with air filter, intake muffler, unloader, coupling, base plate and explosion-proof pressure switch for automatic unloading under constant speed operation. Provide relief valve for each compressor. (VENDOR MAY OFFER AUTOMATIC START-STOP OPERATION)

Compressor speed shall not exceed 900 RPM (600 RPM preferred). If motor reducer is used, gears with 2.0 service factor shall be furnished. Belt drive is not desired. Machine design, including valve selection, must be suitable for long term continous operation. Capacity requirement below includes sufficient overage to allow unloaded operation approximately 50% of the time.

Each compressor shall be suitable for handling air at not less than the following conditions:

Capacity at Inlet Conditions	-	34 m³/HR (20 CFM)
Suction Pressure (before filter)	-	Atmospheric
Suction Temperature, °C	-	38 (100 °F)
(1) Discharge Pressure, ~~PSIG~~ barg	-	9.0 (130 PSIG)
Compressor Ratio (Total)	-	9.5
Actual Capacity Delivered, ~~CFM~~	-	*
Piston Displacement, ~~CFM~~	-	*
Speed, RPM	-	*
Estimated, ~~BHP~~	-	*

Elevation of plant site approximately 26.2m ~~feet~~ above sea level. Normal Barometer 1.01 ~~PSIA~~ BAR ABS. (14.65 PSIA).

*Vendor to advise.

AIR RECEIVER

Provide standard industrial type air receiver designed for not less than 12 barg pressure, with support legs, code stamp, relief valve, pressure gauge, and drain valve. (174 PSIG)

AFTERCOOLER AND MOISTURE TRAP (Water Cooled)

Provide one aftercooler with moisture trap.

Cooling tower water is available at 32.2 °C (90 °F) and 3.1 barg (45 PSIG). Outlet temperature shall not exceed 43.3 °C (110 °F). Cool air to 38 °C (100 °F). Design pressure for water side of aftercooler to be 6.9 barg (100 PSIG).

(1) Provide a pressure gauge with 4" diameter dial and pulsation dampener on discharge line of each compressor.

- Relief valve driven not required
- Pulley

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